







The Tradition goes on

Edsbyn, situated in the heart of the Swedish forest country, about 300 km NW of Stockholm, has long been a centre for forestry craft industry associated with timber and wood industries. In the past, forestry workers from the surrounding villages travelled to Edsbyn to purchase their tools or to have them repaired by the local blacksmith. This lead to a natural development of the tool industry in the region. In the middle of the 20th century, Edsbyn had several small industries, making axes, saws, and different hand tools for forestry workers. Today, G-Man Tools AB proudly carries on the tradition of saw making, maintaining the high quality, by using Swedish raw material and modern manufacturing techniques.



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The company was officially founded on July 12,1984, under the name of Edsbytool AB. The basic business concept was to build on and develop the skill and tradition existing in the region in production and

marketing of saws and saw blades for wood. In 1987, Edsbytool joined forces with A/S Grorud Jernvarefabrik of Norway. The Norwegian production and sales were moved to Edsbyn and since their saws were widely known under the trade mark of G-MAN, the company also changed its name to the present G-MAN TOOLS AB. This meant a rapid increase of volume and turnover, and since then a steady increase of sales has lead to a consolidation of the company, which at present employs 30 persons.

During the last few years, considerable investments in machinery and buildings have been made, in order to be well prepared for the future. Export business has always been very important and today, about 80% of the production is exported to more than 30 different markets all over the world. All operations are carried out in our own building, located in Ovanåker, Edsbyn.

HAND SAWS

All of our hand saws are today made by grinding technique, which is a guarantee for a high and uniform quality. Most of the saws are supplied in hardpoint finish, enabling them to retain their sharpness 6-8 times longer than a conventional saw.





In the table you will find different tooth shapes that we manufacture and how the toothing work.

Tooth shape

Type

Universal toothing

U7

R13 Fleam

RI3

R7

toothing

R5

Fleam
toothing

R3,5 Fleam toothing

GT

Group

Group

toothing

JP 9

3-edge

toothing

JP II

Jge 3-edge toothing

Teeth per inch



13

toothing













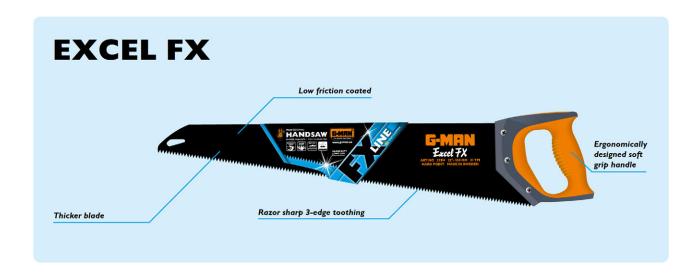




FX LINE



Our FX line offers 4 hand saws of a superb quality. The saws come with our ergonomic soft grip handle. The FX line has also thicker material in the blade which reduces vibrations and offers extra stability and precision. Three models have a special type of toothing (JP) with 3 cutting edges. Together with a special setting and low-friction coating, these saws represent the top of our hand saw line.



329H EXCEL FX A fine toothed hand saw with 11 razor sharp teeth per inch. The special 3-edge toothing and setting offers excellent cutting properties.

Art. code 329H22FX Length 22" - 550 mm





327H EXCLUSIVE FX A hand saw with 9 razor sharp teeth per inch. The special 3-edge toothing combines a superb cutting ability with a smooth and clean cut.

Art. code 327H22FX Length 22" - 550 mm



352H EXACT FX Special saw for fine carpentry and cabinet making. Fine-toothed with II razor sharp teeth with 3 cutting edges.

Art. code 352H18FX Length 18" - 450 mm



319H EXPERT FX Available with two types of double-ground toothings. Universal toothing (U7) for both cross-cutting and rip cutting. Ideal as an all-purpose saw. Alternatively with straight toothing (R7) for fast cross-cutting.

Art. code 319H22R7FX Length 22" - 550 mm Art. code 319H22U7FX Length 22" - 550 mm





229H RAPID A traditional hand saw, but with the same super toothing (JP) as our black saw, i.e. with 3 cutting edges and our special setting. Available with two types of toothings, II teeth per inch and 9 teeth per inch.

Art. code 229H22IIJP	Length 22" - 550 mm
Art. code 229H229JP	Length 22'' - 550 mm
Art. code 229H201IJP	Length 20'' - 500 mm
Art. code 229H209JP	Length 20'' - 500 mm
Art. code 229HI6IIJP	Length 16" - 400 mm
Art. code 229HI69IP	Length 16" - 400 mm



252H LAMINATE Special saw for cutting wood and laminate floors. With our double ground universal toothing.

Art. code 252H18 Length 18"- 450 mm



222H ALLROUNDER Available with two types of double-ground toothings. Universal toothing (U7) for both cross-cutting and rip cutting. Ideal as an all-purpose saw. Alternatively with straight toothing (R7) for fast cross-cutting.

Art. code 222H22U7	Length 22" - 550 mm
Art. code 222H22R7	Length 22" - 550 mm



260H BOARD Specially group-toothed saw, ideal for cutting of chipboard, block board and other hard board materials.

Art. code 260H18	Length 18'' - 450 mm
Art. code 260H24	Length 24" - 600 mm



275H TOOLBOX SAW 15 inch, R13 toothing for dry wood, medium cutting. Supplied with a 2-component plastic handle.

Art. code 275HI5 Length 15" - 350 mm





I52H PLASTIC Ideal for cutting pvc pipes and other plastic material.

Art. code 152H2011 Length 20" - 500 mm



255H22WA INSULATION SAW for sawing insulation material, mineral wool. Wave formed edge. Hardpoint finish.

Art. code 255H22WA Length 22" - 550 mm



158H VENEER SAW for sawing of plywood, veneer etc. Extra thin and wide blade for accurate cut. Hardpoint blade with curved, toothed frontend. Straight toothing 13 teeth/inch.

Art. code 158H Length 12 1/2" - 320 mm



153H TENON SAW with very fine toothing for use in mitre boxes and for other precision jobs. Extra thin and wide blade for an accurate cut. Aluminium alloyed back and our comfortable plastic handle. Straight toothing 13 teeth/inch. Hardpoint finish.

Art. code 153HI2 Length 12" - 300 mm Art. code 153H14 Length 14" - 350 mm



RI3



167H CONCRETE

Special saw for cellular blocks and lightweight materials. Coarse, hardpoint teeth. Supplied with our soft grip handle for comfortable and safe grip.

Art. code 167H Length 28" - 710 mm



168TS CONCRETE

Special saw for cellular blocks and lightweight materials. Coarse, sintered carbide hardmetal-tipped teeth. Supplied with our soft grip handle for comfortable and safe grip.



Art. code 168TS Length 28" - 710 mm



We also produce an assortment of handsaws for the do-it yourself user and daily carpentry work.

CLASSIC LINE

328H CLASSIC A classic, traditional hand saw which we offer in 17 different variations from 15 up to 24 inch length with tooth shapes R7 and U7.

For rough and heavy-duty cross cutting we also offer this model in 20 and 24 inch length with tooth shape R3,5, and 20, 22 inch with the tooth shape R5. The classic saws are supplied with a comfortable plastic handle with 3 screws. Supplied in hardpoint finish for all models, except for toothing R3,5 which is supplied non hardpoint.

Art. code 328H









328 H CLASSIC											
inch/mm 16/400 18/450 20/500 22/550 24/600											
U7	X	X	X	X	X						
R7			X	X	X						
R5			X	X							
R3,5			X		X						

324H RESPECT Our double-ground straighttoothed campaign model (7 teeth/inch) for crosscutting. Assembled with our ultrasonic welded handle. Supplied with plastic blade guard and in hardpoint finish.

Art. code 324H20R7 Length 20" - 500 mm

Art. code 324H22R7 Length 22" - 550 mm



325H UNIVERSAL Our double ground universal toothed campaign model (7 teeth/inch), for both cross-cutting and rip cutting. Ideal as an all-purpose saw. Assembled with our ultrasonic welded handle. Supplied with plastic blade guard and in hardpoint finish.

Art. code 325H20U7 Length 20" - 500 mm

Art. code 325H22U7 Length 22" - 550 mm



SPECIAL SAWS



An assortment of saws for special applications such as hack saws, coping saws, fret saws, pull saws.

FOR WOOD

ISOH COMPASS SAW for cutting holes, slots, etc. Plastic handle. Extra thick blade for increased stability. Universal toothing 7 teeth/inch. Hardpoint finish

Art. code 150H12 Length 12" - 300 mm



I51H COMPASS SAW Saw with sharp blade point for easy hole making and cutting in plaster and wood. Supplied with soft grip handle.

Art. code 151HLength 6 " - 160 mm 7 tpi



265 PULL SAW

Cuts on pull stroke. Rubber grip for secure grip. Thickness of blade 0,6 mm. 16 teeth per 30 mm.

Art. code 265



390 PULL SAW Double-toothed, with one cross-cut toothing with 15 teeth per inch and one progressive toothing for split sawing. Blade thickness 0,50 mm.

Art. code 390 Length 240 mm



395 PULL SAW

Extra thin blade for super fine cut. Blade thickness 0,30 mm.

Art. code 395 Length 240 mm





MITRE SAW BLADES

Spare blades, I-pack

Art. no	Dim L x W x T mm	Teeth/inch	Tooth pitch mm	Recommended use
3923-5612-001	563x40x063mm	13	1,75	With universal toothing for wood.
3923-5618-001	563x40x063mm	18	1,4	For plastic material and wooden strips.
3923-5624-001	563x40x063mm	24	1,1	For light metal and fine carpentry work.

3000-10 JUNIOR HACKSAW FRAME

Art. code 3000-10



3000-12 JUNIOR HACKSAW FRAME

Art. code 3000-12



JUNIOR HACK SAW BLADES CARBON STEEL

Art. no	Packing	Dim L x W x T mm	Teeth/inch	Tooth pitch mm	Recommended use		
3011-1518	10-pack / 100-pack	$150 \times 6 \times 0,5$	18	1,4	Wood, plastics, soft metals		
3011-1532	10-pack / 100-pack	$150 \times 6 \times 0,5$	32	0,8	Metals		

FOR METAL

I2 HACK SAW A combination saw for both wood and metal. The saw is supplied with our wooden blade no. G10H and with a Bi-metal hack saw blade. The blades can be adjusted at any angle to allow cutting in narrow spaces.

Art. code 12

Length 12" -300 mm



IO HACK SAW of durable, compact construction. Comfortable handle made of impact resistant ABS-plastic. Blade can be adjusted to 4 different positions at 90° intervals. Assembled with carbon steel blade.

Art. code 10

Length 12" - 300 mm 24 teeth/inch



3000-01GM HACK SAW Professional hack saw with soft-grip. Supplied with Bi-metal blade 3003-3090.

Art. code 3000-01 Length 12" - 300 mm 18-32 teeth/inch





HACKSAW BLADES



We offer our hacksaw blades in four different qualities – carbon steel, HSS flexible, bi-metal and all hard.





3040 HACKSAW BLADES

Spare blade of carbon steel quality.
Supplied in packages of 2, 10 or 100 blades.



Art. no	Packing	$Dim L \times W \times T mm$	Teeth/inch	Tooth pitch mm	Recommended use
3040-3024GM	2-pack/10-pack/100-pack	$300 \times 12,5 \times 0,6$	24	1,1	Metals 2–6 mm thick



3042 HACKSAW BLADES

Spare blade of HSS (flexible) quality. Supplied in packages of 2, 10 or 100 blades.

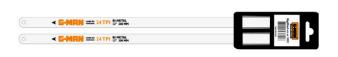


Art. no	Packing	$Dim L \times W \times T mm$	Teeth/inch	Tooth pitch mm	Recommended use
3042-3024GM	2-pack/10-pack/100-pack	$300 \times 12,5 \times 0,6$	24	1,1	Metals 2–6 mm thick





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3003 HACKSAW BLADES

Spare blades of bi-metal. Supplied in packages of 2, 10 or 100 blades.



Art. no	Packing	$Dim L \times W \times T mm$	Teeth/inch	Tooth pitch mm	Recommended use
3003-3018GM	2-pack/10-pack/100-pack	$300 \times 12,5 \times 0,6$	18	1,4	Metals thicker than 4 mm
3003-3024GM	2-pack/10-pack/100-pack	$300 \times 12,5 \times 0,6$	24	1,1	Metals 2–6 mm thick
3003-3032GM	2-pack/10-pack/100-pack	$300 \times 12,5 \times 0,6$	32	0,8	Metals thinner than 3 mm
3003-3090GM	2-pack/10-pack/100-pack	300 × 12,5 × 0,6	18-32	0,8-1,4	Metals all dimensions Progressive toothing





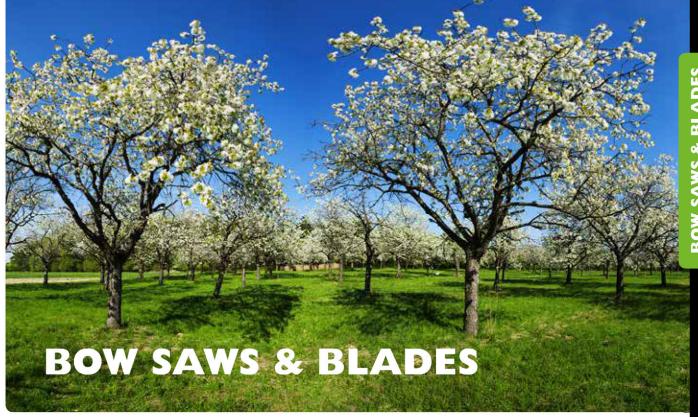
3016 HACKSAW BLADES "LA AZULITA"

Spare blades of all hard, high speed quality. Supplied in packages of 80 blades.



Art. no	Packing	$Dim L \times W \times T mm$	Teeth/inch	Tooth pitch mm	Recommended use
3016-3018GM	80-pack	$300 \times 16 \times 0,6$	18	0,8	Metals thicker than 4 mm
3016-3032GM	80-pack	$300 \times 16 \times 0,6$	32	0,8	Metals 2–6 mm thick



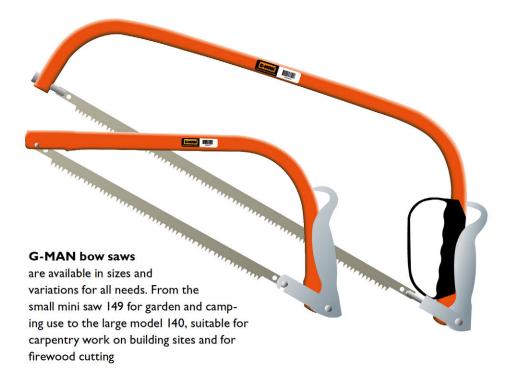




The bow saw frames are made from high tensile steel tubing, stove enamelled in orange colour, with zinc-plated tension levers. They are also fitted with saftey rivets that do not fall out when changing the blade. Assembled with re-useable plastic blade guards. The saw blades for wood are available with 5 different tooth shapes. Most of the blades are produced in hardpoint finish, rust protected and individually packed in attractive carton sleeves.



KNUCKLE GUARD Most of our bow saws can also be obtained with a plastic knuckle guard for comfortable and safe grip.





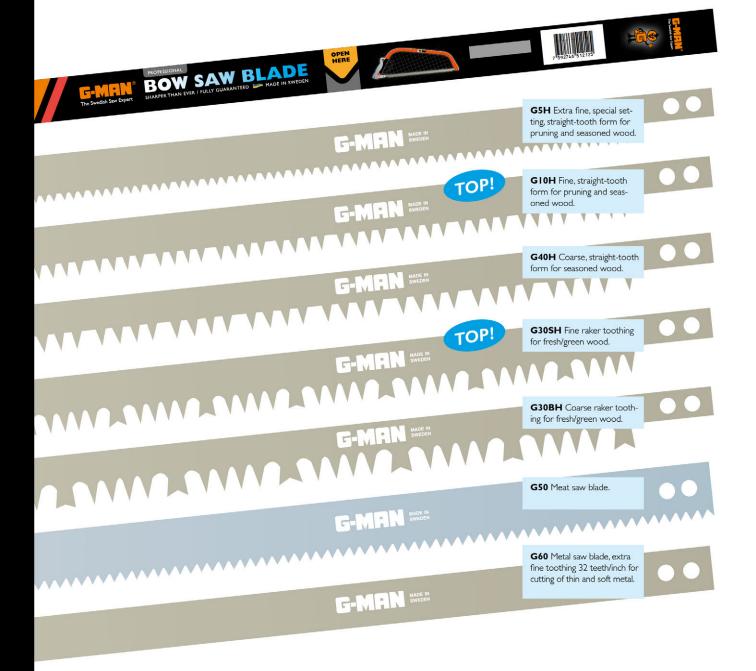
The saw blades for wood are available with 6 different tooth shapes.



Most of the blades are produced in hardpoint finish and are rust protected

BOW SAW BLADES

Standard range of saw blades (H = Hardpoint finish)													
inch	12	15	16	18	20	21	24	28	30	32	36	39	42
mm	300	380	400	450	500	530	610	710	760	810	915	990	1065
G5H	X					X	X						
GIOH	X	X	X	X		X	X		X				
G40H							X	X	X	X	X	X	X
G30SH	X	X	X	X	X	X	X						
G30BH								X	X	X	X	X	X
G50						X							
G60							X						



145 Light-weight model with low front end, which makes it ideal for camping and garden pruning. Comes with our blade G10H as standard. Assembled with knuckle guard.

Art. code 145-21 Length 21" - 530 mm



147 All-purpose bow saw. Light-weight model with high front end. Comes with our blade G10H as standard. Assembled with knuckle guard.

Art. code 147-18	Length 18" - 450 mm
Art. code 147-21	Length 21" - 530 mm



140 Light-weight model with tapered frame. Suitable for carpentry work on building sites, clearing jobs and for firewood cutting. As standard supplied with blade G10H in 24 and 30 inch saws and with blade G40H for the 36 inch saws. Assembled with knuckle guard for all lengths except for 36".

Art. code 140-24	Length 24'' - 610 mm
Art. code 140-30	Length 30'' - 760 mm
Art. code 140-36	Length 36" - 915 mm



I46 GARDEN SAW specially designed for tree pruning. Assembled with our GIOH blade as standard. Blade can be adjusted at any angle to allow cutting close to the trunk.

Art. code 146-21 Length 21" -530 mm



149 MINI BOW SAW which can handle most odd jobs, but also normal garden and camping use. Supplied with our blade G10H as standard.

Art. code 149-15 Length 15" - 380 mm



148 MEAT SAW in chrome plated finish. For both fresh and deepfrozen meat. Supplied with meat saw blade and knuckle guard.

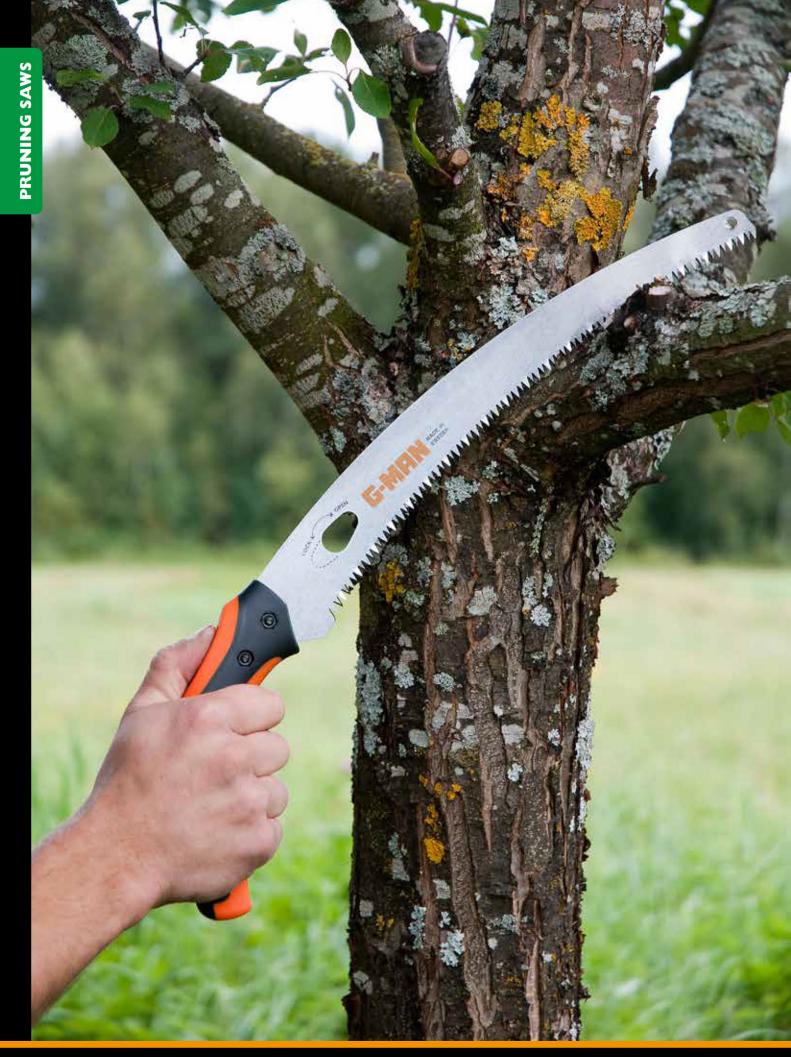
Art. code 148-21 Length 21" - 530 mm



135-21 A development of our meat saw. It has a chrome plated frame and comes assembled with knuckle guard and provided with 2 blades, one for wood and one for meat. The blades are fitted into a double plastic blade guard.

Art.code 135-21 Length 21" - 530 mm







PRUNING SAW 232PS & 343H

We can now offer our pruning saws with a new patented holster and soft grip handle. This patented holster offers a more functional solution compared to normal holster.



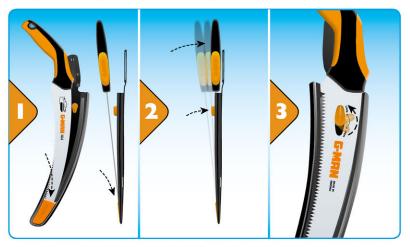
When you store your saw into a normal holster, you must raise your arm way up until you can find the slot in the holster. This is difficult and may cause trouble if you are in a difficult position.



Using our patented models, you just put the saw into the holster by pushing it from the side in one simple action.



Easy handling with G-MAN pruning saw 232PS



1. Insert the saw blade into the slot at the bottom of the holster. 2. Press the saw towards you and let it snap over the button. It is now locked but can easily be removed by pushing the saw out from your body. 3. While not using the saw you may use the safety lock, by turning the button 180 degrees.



23212PS	Length 12'' – 300 mm
23214PS	Length 14" - 350 mm



343H PS PRUNING SAW A specially developed pruning saw with a 2-component handle. The blade has hollow ground finish which ejects saw dust and reduces friction during sawing. The 3-edge teeth are precision ground all the way from the top (tip) down to the bottom (gullet). The rounded narrow nose, makes it easy to reach into tight spaces, without damaging the bark. Supplied in hard point finish.

343H8PS	Length 8'' - 200 mm
343H10PS	Length 10'' - 250 mm
343H12PS	Length 12" - 300 mm



232 PRUNING SAW with curved blade. Comfortable and strong beech-wood handle. Comes with a newly designed 3-edge toothing offering a superb cutting performance and a very smooth cut.

Art.code 232	Length 12" - 300 mm
	Length 14" - 350 mm



233 PRUNING SAW with curved blade and tubular handle. Comes with a newly designed 3-edge toothing offering a superb cutting performance and a very smooth cut. Can be hand-held or mounted onto an extension pole.

Art.code 233	Length 12'' - 300 mm
	Length 14" - 350 mm



233U PRUNING SAW with curved blade and a comfortable umbrella handle. Comes with a newly designed 3-edge toothing offering a superb cutting performance and a very smooth cut.

Art.code 233U	Length 12" - 300 mm
	Length 14" - 350 mm



I32 PRUNING SAW with curved blade. Straight-ground aggressive toothing and with comfortable strong beech-wood handle.

Art.code 132 Length 12" - 300 mm Length 14" - 350 mm



I33 PRUNING SAW with curved blade and tubular handle. Can be hand-held or mounted onto an extension pole. Straight-ground aggressive toothing.

Art.code 133 Length 12" - 300 mm Length 14" - 350 mm



I33U PRUNING SAW with curved blade and a comfortable umbrella handle. Straight-ground aggressive toothing.

Art.code 133U Length 12" - 300 mm

Length 14" - 350 mm



I43HI2 PRUNING SAW with 3-edge toothed blade, hollow ground finish and comfortable strong beach-wood handle. Hardpoint finish.

Art.code 143H12 Length 12" - 300 mm



I43HI2U PRUNING SAW with 3-edge toothed blade, hollow ground finish. Delivered with comfortable umbrella handle. Hardpoint finish.

Art.code 143H12U Length 12" - 300 mm



350LH G-MAN SAMURAI Professional model with specially ground teeth which gives a superb cutting performance and a very smooth cut. The blade has impulse hardened teeth. Hook at front end prevents the blade from sliding out of the kerf. The handle is also provided with a push knife to clear small branches or to make a sharp cut in the bark.

Art.code 350LH Length 14" - 350 mm



I36H CAMPER A foldable model, perfect for camping and your backpack. Straight blade with 3 cutting edges with added distance between the teeth that improves the removal of sawdust from the kerf. Plastic handle with rubber grip and locking function. Hardpoint finish.

Art.code 136H Length 8" - 200 mm







EXTENSION POLE

Art.no. 400 EX

Extension pole with a patented locking device. Oval tube in aluminium extendable from 2 meters up to 4 meters.

2-piece soft grip handle for comfortable grip.

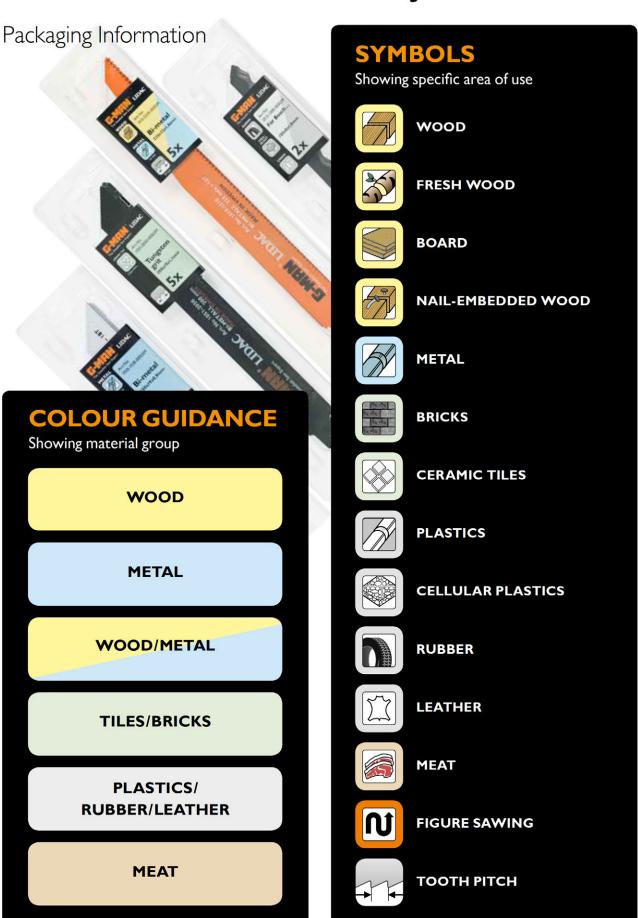
The low weight facilitates handling and reduces risk for work injuries. Fits our models with tubular handle, 133, 233 and 350.







RECIPROCATING BLADES & JIGSAW BLADES





The range of reciprocating saw blades has been continually extended ever since production commenced in 1988. More than fifty different types are currently available and are divided into three basic categories.

Bi-metal blades

Blades of this type have a cobalt alloy high speed steel cutting edge welded to a flexible spring steel back. This combination creates a sawblade with exceptional cutting performance and wear resistance. The range includes blades for various applications such as metal, wood and heavy-duty demolition work.

Tungsten carbide blades

Suitable for cutting hardwearing materials such as cast iron, building brick, Plexiglas and similar materials.

Carbon steel blades

Used for the easy and accurate sawing of plain wood. Blades made from stainless steel are also available for use with meats.

Product number	Packing	Dimension mm Overall length x width x thickness	Teeth /inch	Tooth pitch mm	Recommende	d use
1010-1024GM	5-pack 50-pack	100 × 19 × 0,9	24	1,1		Thin wall pipes and sheet metals 2–4 mm thick.
1010-1514GM	5-pack 50-pack	150 × 19 × 0,9	14	1,8		Metals; pipes and solid materials 4–8 mm thick. Also suitable for stainless steel and nail-embedded wood.
1010-1518GM	5-pack 50-pack	150 × 19 × 0,9	18	1,4		Metals; pipes and solid materials 3–6 mm thick.
1010-1524GM	5-pack 50-pack	150 × 19 × 0,9	24	Ī,Ē		Thin wall pipes and sheet metals 2–4 mm thick.
1010-1590GM	5-pack 50-pack	150 × 19 × 0,9	10/14	1,8/2,5		Metals; pipes and solid materials 5–10 mm thick. Nail-embedded wood.

Product number	Packing	Dimension mm Overall length x width x thickness	Teeth /inch	Tooth pitch mm	Recommende	d use
1010-2010GM	5-pack 50-pack	200 × 19 × 0,9	10	2,5		Metals; pipes and solid ma- terials thicker than 6 mm. Nail-embedded wood.
1010-2014GM	TOP! 5-pack 50-pack	200 × 19 × 0,9	14	1,8		Metals; pipes and solid materials 4–8 mm thick. Also suitable for stainless steel and nail-embedded wood.
1010-2018GM	5-pack 50-pack	200 × 19 × 0,9	18	1,4		Metals; pipes and solid materials 3–6 mm thick.
1010-2024GM	5-pack 50-pack	200 × 19 × 0,9	24	1,1		Thin wall pipes and sheet metals 2–4 mm thick. Sandwich materials.
1010-2090GM	TOP! 5-pack 50-pack	200 × 19 × 0,9	10/14	1,8/2,5		Metals; pipes and solid materials 5–10 mm thick. Nail-embedded wood.
1010-2514GM	5-pack 50-pack	250 × 19 × 0,9	14	1,8		Metals; pipes and solid materials 4–8 mm thick. Also suitable for stainless steel and nail-embedded wood.
1010-2518GM	5-pack 50-pack	250 × 19 × 0,9	18	1,4		Metals; pipes and solid materials 3–6 mm thick.
1010-3014GM	5-pack 50-pack	300×19×0,9	14	1,8		Metals; pipes and solid materials 4-8 mm thick. Also suitable for stainless steel and nail-embedded wood.
1010-3018GM	5-pack 50-pack	300 × 19 × 0,9	18	1,4		Metals; pipes and solid materials 3–6 mm thick.

Product number	Packing	Dimension mm Overall length x width x thickness	Teeth /inch	Tooth pitch mm	Recommended use		
1013-1504GM	5-pack 50-pack	150 × 19 × 1,3	4	6,4		Wood and plastics. Very fast and coarse cutting.	
1013-1585GM • Editor Lidac	5-pack 50-pack	150 × 19 × 1,3	5/8	3,2/5,1		Wood and plastics. Fast cutting.	
1013-1590GM	5-pack 50-pack	150 × 19 × 1,3	10/14	1,8/2,5		Metals; pipes and solid materials 5–10 mm thick. Nail-embedded wood. Cast iron pipes.	
I 013-2085GM	5-pack 50-pack	200 × 19 × 1,3	5/8	3,2/5,1		Wood and plastics. Fast cutting.	
1013-2090GM	5-pack 50-pack	200 × 19 × 1,3	10/14	1,8/2,5		Metals; pipes and solid materials 5–10 mm thick. Nail-embedded wood. Cast iron pipes.	
1013-2585GM	5-pack 50-pack	250 × 19 × 1,3	5/8	3,2/5,1		Wood and plastics. Fast cutting.	
1013-3085GM TOP!	5-pack 50-pack	300 × 19 × 1,3	5/8	3,2/5,1		Wood and plastics. Fast cutting.	
IOI3-3090GM	5-pack 50-pack	300 × 19 × 1,3	10/14	1,8/2,5		Metals; pipes and solid materials 5–10 mm thick. Nail-embedded wood. Cast iron pipes.	
I 0 1 4-3 0 0 6 G M G-MRN LIDAC AR. NO 101 LANGE AR. NO	l-pack	300 × 32 × 1,6	6	4,2		Lightweight concrete. Demolition work. Nail- embedded wood.	
I 0 1 4-43 0 6 G M G-MRN LIDAC AS: NO 104-4096 The health for Eigent LIDAC ASSESSMENT ADD BY SWEDEN	l-pack	430 × 32 × 1,6	6	4,2		Lightweight concrete. Demolition work. Nail- embedded wood.	

Product number	Packing	Dimension mm Overall length x width x thickness	Teeth /inch	Tooth pitch mm	Recommende	d use
I015-2206GM G-MRN LIDAC SAME TOP!	5-pack 50-pack	225 × 22 × 1,6	6	4,2		Demolition work. Nail- embedded wood. Fast cutting.
I 0 I 5-22 I 0 G M	5-pack 50-pack	225×22×1,6	10	2,5		Demolition work. Nail- embedded wood. Straight cuts in metals; pipes and solid materials thicker than 6 mm.
I 015-3006GM	5-pack 50-pack	300×22×1,6	6	4,2		Demolition work. Nail- embedded wood. Fast cutting.
1015-3010GM - GMRN LIDAC MARRIES AND ADDRESS AND ADDR	5-pack 50-pack	300 × 22 × 1,6	10	2,5		Demolition work. Nail- embedded wood. Straight cuts in metals; pipes and solid materials thicker than 6 mm.
1016-1588GM	5-pack 50-pack	150 × 19 × 1,3	8/12	2,1/3,2		Straight and efficient cutting in nail-embedded wood and metals; pipes and solid materials thicker than 6 mm.
IO16-2088GM TOP!	5-pack 50-pack	200 × 19 × 1,3	8/12	2,1/3,2		Straight and efficient cutting in nail-embedded wood and metals; pipes and solid materials thicker than 6 mm.
1016-3088GM	5-pack 50-pack	300 × 19 × 1,3	8/12	2,1/3,2		Metals; pipes and solid ma- terials thicker than 6 mm. Nail-embedded wood.
I 020-2090GM	50-pack	200 × 19 × 0,9	10/14	1,8/2,5		Renovation of wooden pallets etc. Nail-embed- ded wood.
I 020-2390GM	50-pack	230 × 19 × 0,9	10/14	1,8/2,5		Renovation of wooden pallets etc. Nail-embedded wood.
I 02 I -2090GM	50-pack	200 × 19 × 1,3	10/14	1,8/2,5		Renovation of wooden pallets etc. Nail-embedded wood.
I 021-2390GM	50-pack	230 × 19 × 1,3	10/14	1,8/2,5		Renovation of wooden pallets etc. Nail-embedded wood.



RECIPROCATING BLADES CARBON STEEL

Product number	Packing	Dimension mm Overall length × width × thickness	Teeth /inch	Tooth pitch mm	Recommended	d use
1031-2086GM	5-pack 50-pack	200 × 19 × 1,3	6-10 Progres toothin			Wood. Very fast and clean cutting.
1034-2506GM	2-pack	250 × 35 × 1,6	6	4,2	3	Wood. Very fast cutting. Pruning and cutting in damp wood and trees.
1035-2490GM	5-pack 50-pack	240 × 19 × 1,5	4/5	5,0/6,5		Wood. Fast cutting. Prun- ing and cutting in damp wood and trees.
1041-3004GM	I-pack	300×20×1,2	4	6,4		Meat cutting (stainless steel quality blade).
I 043-4003GM	I-pack	400 x 25 x 1,3	3	8,5		Meat cutting (stainless steel quality blade).
1045-3000GM						

2-pack $300 \times 19 \times 1,3$

Rubber, cellular plastic,



RECIPROCATING BLADES TUNGSTEN CARBIDE

Product number Packing Dimension mm Teeth Tooth Recommended use Overall length x /inch pitch width x thickness mm 1051-1550GM 5-pack $150 \times 19 \times 1,1$ Tungsten Grit Cast iron, tiles, ceramics. G-MRN LIDAC MADE IN
Art. No. 10 50-pack 1051-2050GM 5-pack TOP! $200 \times 19 \times 1,1$ Tungsten Grit Cast iron, tiles, ceramics. G-MAN LIDAC Art. No 1001 2009
 The imment law logar.

And the immen 50-pack 1051-3050GM 5-pack $300 \times 19 \times 1,1$ Tungsten Grit Cast iron, tiles, ceramics. G-MAN LIDAC MADE IS
AFENS 50-pack 1053-1502GM Bricks, lightweight concrete, 1-pack $150 \times 20 \times 1,2$ 2 12,7 LECA bricks. 1053-2302GM Bricks, lightweight concrete, I-pack $235 \times 20 \times 1,2$ 12,7 G-MAN LIDAC HADE IN 53
APE NO 1053 LECA bricks. 1053-3002GM Bricks, lightweight concrete, 12,7 I-pack $300 \times 20 \times 1,2$ 2 LECA bricks. 1053-4002GM Bricks, lightweight concrete, I-pack $400 \times 20 \times 1,2$ 12,7 LECA bricks. 1054-4502GM

 $450 \times 50 \times 1.4$

I-pack

Bricks, lightweight concrete,

LECA bricks.

Product number	Packing	Dimension mm Overall length x width x thickness	Teeth /inch	Tooth pitch mm	Recommer	nded use
1055-1218GM	l-pack	116×17×1	18			Stainless steel.
1055-1518GM	I-pack	151 x 19 x 1	18			Stainless steel.
1058-2050GM	2-pack	200 × 19 × 1,1	Diamor	nd		Cast iron, tiles, ceramics.

U-SHANK

Product number	Packing	Dimension mm Overall length x width x thickness	Teeth / inch	Tooth pitch mm	Recommende	d use
IIII0-1508GM	5-pack	140 × 25 × 1,6	8	3,2		Metals; pipes and solid materials thicker than 6 mm.
III0-2008GM	5-pack	200 × 25 × 1,6	8	3,2		Metals; pipes and solid materials thicker than 6 mm.
IIII0-3008GM	5-pack	260 × 25 × 1,6	8	3,2		Metals; pipes and solid materials thicker than 6 mm.
IIII-1590GM	5-pack	150 × 25 × 0,9	10/14	1,8/2,5		Metals; pipes and solid materials 3–10 mm thick.
IIII-2090GM	5-pack	200 × 25 × 0,9	10/14	1,8/2,5		Metals; pipes and solid materials 3–10 mm thick.
IIII-3090GM	5-pack	260 × 25 × 0,9	10/14	1,8/2,5		Metals; pipes and solid materials 3–10 mm thick.



JIG SAW BLADE SET

Article number 2999-0710-010GM

Product number	Pcs.	Product number	Pcs.
2005-0513GM	2	2003-0740GM	3
2002-0725GM	3	2015-0512GM	2



I/4" UNIVERSAL SHANK

Carbon Steel, Cross sharpened teeth, Conical ground

Product number (Bosch Ref.)	Packing	Dimension mm Toothed length x width x thickness	Teeth /inch	Tooth pitch mm	Recommende	d use
2022-0725GM	5-pack	75 × 8 × 1,5	10	2,5		Clean cutting in wood, plywood, chipboards and plastics.
2022-0740GM	5-pack	75 × 8 × 1,5	6	4,0		Fast and clean cutting in wood, plywood, chipboards and plastics.
2022-0799GM	5-pack	75 × 8 × 1,5	10	2,5		Reversed toothing. Non- splitting cuts in laminates. Clean cutting.

Carbon Steel, Cross sharpened, Set teeth

Product number (Bosch Ref.)	Packing	Dimension mm Toothed length x width x thickness	Teeth /inch	Tooth pitch mm	Recommended use	
2023-0740GM	5-pack	75×8×1,3	6	4,0		Fast and coarse cutting in wood, plywood and chipboards.
2027-0740GM	5-pack	75 × 8 × 1,3	6	4,0		Contour cutting in wood, plywood and chipboards. (The blade has a toothed

Bi-metal

Product number	Packing	Dimension mm Toothed length x width x thickness	Teeth /inch	Tooth pitch mm	Recommend	ed use
2035-0512GM	5-pack	50 × 8 × 1,0	21	1,2		Clean cutting in metal profiles and sheet metals thinner than 4 mm.
2035-0520GM G-MRN LIDAC	5-pack	50 × 8 × I,0	13	2,0		Clean cutting in metal profiles and sheet metals 3–6 mm thick.
2035-0730GM	5-pack	75×8×1,0	8	3,0		Nail-embedded wood, plastics, aluminium. Soft metals 5–10 mm thick.

Tungsten Carbide

Product number	Packing	Dimension mm Toothed length x width x thickness	Teeth /inch	Tooth pitch mm	Recommende	ed use
2039-0502GM G-MRN LIDAC	I-pack	55 × 8 × 1,0	Tungste	en Grit		Ceramics, tiles, glass.
2039-0740GM	I-pack	70 × 8 × 1,3	6	4,0		Coarse cutting in hard wood, plaster, fibreglass and bricks.

SHANK FOR BOSCH A.O.

Carbon Steel, Cross sharpened teeth, Conical ground

Product number (Bosch Ref.)	Packing	Dimension mm Toothed length x width x thickness	Teeth /inch	Tooth pitch mm	h Recommended use		
2002-0725GM (T101B)	TOP! 5-pack	75×8×1,5	10	2,5		Clean cutting in wood, plywood, chipboards and plastics.	
2002-0740GM (TI0ID)	5-pack	75 × 8 × 1,5	6	4,0		Fast and clean cutting in wood, plywood, chipboards and plastics.	
2002-0799GM (TI01BR)	5-pack	75 × 8 × 1,5	10	2,5		Reversed toothing. Non- splitting cuts in laminates. Clean cutting.	
2002-0840GM (T301CD)	5-pack	85 × 8 × 1,5	6	4,0		Fast and clean cutting in wood, chipboards and plastics.	
2002-1040GM (T301DL)	5-pack	105 × 10 × 1,5	6	4,0		Fast and clean cutting in wood and plastics.	
2002-0900GM	5-pack	93 × 9,5 × 1,5				Progressive toothed and conical ground for fast cuts in soft wood, chipboards etc.	
2005-0513GM (T101AO)	5-pack	50 × 5 × 1,3	20	1,3		Clean contour cutting in wood, plywood and plastics	
2007-0725GM (-)	5-pack	75 × 8 × 1,3	10	2,5		Contour cutting in wood, ply wood and chipboards. (The blade has a toothed back).	
2009-0740GM (TI0IDP)	5-pack	75×8×1,7	6	4,0		Precise parallell cuts in wood, chipboards and plastics.	
2013-1500GM	2-pack	150×8×1,0				Rubber, cellular plastic, leather.	

Carbon Steel, Cross sharpened, Set teeth

Product number (Bosch Ref.)	Packing	Dimension mm Toothed length x width x thickness	Teeth /inch	Tooth pitch mm	Recommend	ed use
2003-0740GM (T144D)	5-pack	75×8×1,3	6	4,0		Fast and coarse cutting in wood, plywood and chipboards.
2003-1240GM (T344D)	5-pack	125 × 9 × 1,3	6	4,0		Fast and coarse cutting in wood, plywood and chipboards.
2003-1540GM (-)	5-pack	155 × 9 × 1,5	6	4,0		Fast and coarse cutting in wood, plywood and chipboards.
2004-0740GM (T244D)	5-pack	75 × 6 × 1,3	6	4,0		Fast and coarse cutting in wood, plywood and chipboards. Contour cutting.

Bi-metal

Product number (Bosch Ref.)	Packing	Dimension mm Toothed length x width x thickness	Teeth /inch	Tooth pitch mm	Recommende	d use
2015-0512GM (TI18AF)	5-pack	50 × 8 × 1,0	21	1,2		Clean cutting in metal profiles and sheet metals thinner than 4 mm.
2015-0520GM (TI18BF)	5-pack	50×8×1,0	13	2,0		Clean cutting in metal profiles and sheet metals 3–6 mm thick.
2015-0700GM (-)	5-pack	75 × 8 × 1,0				Progressive bi-metal blade for metal sheet between 3-15 mm, tubes and profiles <30 mm.
2015-0730GM (T127DF)	5-pack	75 × 8 × 1,0	8	3,0		Nail-embedded wood, plastics, aluminium. Soft metals 5–10 mm thick.
2015-1012GM (T318AF)	5-pack	100×8×1,0	21	1,2		Clean cutting in metal profiles and sheet metals thinner than 4 mm. Sandwich materials.
2015-1100GM (-)	5-pack	108 × 10 × 1,25				Progressive bi-metal blade for nail inbeded wood, profiles and tubes between 3-10 mm.
2015-1020GM (T318BF)	5-pack	100×8×1,0	13	2,0		Clean cutting in metal profiles and sheet metals 3–6 mm thick. Sandwich materials.
2015-2010GM (-)	5-pack	155 × 8 × 1,0	24	1,0		Clean cutting in metal profiles and sheet metals thinner than 4 mm. Sandwich materials.
2016-0740GM (T144DF)	5-pack	75×8×1,3	6	4,0		Fast and coarse cutting in wood, plywood, chipboards and glued panels.
2017-0725GM (TI01BF)	5-pack	75 × 8 × 1,3	10	2,5		Clean cutting in wood, plywood, chipboards, glued panels and fibreglass.

Tungsten Carbide

Product number (Bosch Ref.)	Packing	Dimension mm Toothed length x width x thickness	Teeth /inch	Tooth pitch mm	Recommende	ed use
2008-0823GM G-MRN LIDAG	I-pack	82 × 9 × I	23	1,1		Stainless steel.
2019-0502GM (TI30RIFF) G-MRN LIDAC	I-pack	55 × 8 × 1,0	Tungste	en Grit		Ceramics, tiles, glass.
2019-0740GM (TI4IHM)	I-pack	70 × 8 × 1,3	6	4,0		Coarse cutting in hard wood, plaster, fibreglass and bricks.
2019-1040GM (T341HM)	I-pack	100×8×1,3	6	4,0	The Part of the Pa	Coarse cutting in hard wood, plaster, fibreglass and bricks.

AIRSAW BLADES



All blades are bi-metal i.e. they have a high speed steel cutting edge welded to a spring steel back.

Four different tooth pitches are available, the finer tooth pitches being used mainly for cutting sheet metal e.g. in bodywork. Select the coarser pitches for sawing softer materials such as aluminium and plastics.



Product number

Packing Dimension mm Toothed length x width x thickness

Teeth /inch

Tooth pitch mm

Recommended use

2510-0914GM



10-pack 50-pack

 $97 \times 12,5 \times 0,6$



N

Aluminium. Soft metals and plastics.

2510-0918GM



10-pack 97 × 12,5 × 0,6 50-pack

18



U

Aluminium. Soft metals and plastics.

2510-0924GM



50-pack

10-pack 97 × 12,5 × 0,6

1,0





Sheet metals.

2510-0932GM



50-pack

10-pack 97 x 12,5 x 0,6

32 0,8





Sheet metals.

SHANK FOR SIG, FLEX A.O.

Product number	Packing	Dimension mm Toothed length x width x thickness	Teeth /inch	Tooth pitch mm	Recommended use	
2500-0914GM	10-pack 50-pack	96×11,6×0,6	14	1,8	N	Aluminium. Soft metals and plastics.
2500-0918GM	10-pack 50-pack	96×11,6×0,6	18	1,4	M	Aluminium. Soft metals and plastics.
2500-0924GM	10-pack 50-pack	96×11,6×0,6	24	1,0	N	Sheet metals.
2500-0932GM	10-pack 50-pack	96×11,6×0,6	32	0,8		Sheet metals.

STANDARD SHANK WITH HOLE

Product number	Packing	Dimension mm Toothed length x width x thickness	Teeth /inch	Tooth pitch mm	Recommended use
2515-0914GM	10-pack 50-pack	97 × 12,5 × 0,6	14	1,8	Aluminium. Soft metals and plastics.
2515-0918GM	10-pack 50-pack	97 × 12,5 × 0,6	18	1,4	Aluminium. Soft metals and plastics.
2515-0924GM	10-pack 50-pack	97 × 12,5 × 0,6	24	1,0	Sheet metals.
2515-0932GM	10-pack 50-pack	97 × 12,5 × 0,6	32	0,8	Sheet metals.



In addition to our own manufactured products, our range also includes a wide selection of professional hole saws.

Our hole saws are made from bimetal steel with a high speed steel cutting edge welded to a tough steel

A special tooth design with a variable tooth pitch provides for efficient cutting in wood and metal.

Product number	Ø inch	Ø mm
4001-014GM	9/16	14
4001–016GM	5/8	16
4001-017GM	11/16	17
4001–019GM	3/4	19
4001-020GM		20
4001-021GM	13/16	21
4001–022GM	7/8	22
4001-024GM	15/16	24
4001-025GM	Ţ.	25
4001-027GM	1 1/16	27
4001-029GM	I I/8	29
4001-030GM	1 3/16	30
4001-032GM	1 1/4	32
400I-033GM	1 5/16	33
4001–035GM	I 3/8	35
4001–037GM	1 7/16	37
4001–038GM	1 1/2	38
4001–040GM	1 9/16	40
4001-04IGM	I 5/8	41
4001–043GM	1 11/16	43
4001–044GM	I 3/4	44
4001-045GM		45
4001–046GM	1 13/16	46
4001–048GM	I 7/8	48
4001-050GM		50

Product number	Ø inch	Ø mm		
4001–051GM	2	51		
4001-052GM	2 1/16	52		
4001-054GM	2 1/8	54		
4001-055GM		55		
4001–057GM	2 1/4	57		
4001-059GM	2 5/16	59		
4001-060GM	2 3/8	60		
4001-064GM	2 1/2	64		
4001-065GM	2 9/16	65		
4001–067GM	2 5/8	67		
4001-068GM		68		
4001-070GM	2 3/4	70		
4001-073GM	2 7/8	73		
4001-075GM		75		
4001-076GM	3	76		
4001-079GM	3 1/8	79		
4001-083GM	3 1/4	83		
4001-086GM	3 3/8	86		
4001-089GM	3 1/2	89		
4001-092GM	3 5/8	92		
4001-095GM	3 3/4	95		
4001-098GM	3 7/8	98		
4001-100GM		100		
4001-102GM	4	102		
4001-105GM	4 1/8	105		



Product number	Ø inch	Ø mm	
4001–108GM	4 1/4		
4001–111GM	4 3/8	111 114 121 127 133	
4001–114GM	4 1/2		
4001–121GM	4 3/4		
4001–127GM	5		
4001–133GM	5 1/4		
4001–140GM	5 1/2		
4001–146GM	5 3/4	146	
4001–152GM	6	152	
4001–168GM	6.5/8	168	

TUNGSTEN CARBIDE

Product number	Ø inch	Ø mm	
4030-019GM	3/4		
4030-025GM	T	25	
4030-060GM	2 3/8	60	



HOLE SAW KITS





ARBORS

Product number	Shank mm	tum	Fit saws mm	tum
40903GM, 40933GM with Hard metal drill				
	9,5	3/8	14–30	9/16–1 3/16
40906GM, 40936GM with Hard metal drill				
	9,5	3/8	32–168	I 1/4–65/8
40909GM				
	Ш	7/16	32–168	1 1/4-6 5/8

ACCESSORIES

Product number	Packing	Length	Fit arbor number
40912GM Pilot drill	5-pack	83 mm = 3 1/4"	40903, 40906, 40909
40942GM Hard metal drill	5-pack	70 mm = 2 3/4"	40903, 40906, 40909, 40933, 40936
40914GM Extension (9,5 mm shank)	I-pack	300 mm = 12"	40903, 40906
40915GM Extension (11 mm shank)	I-pack	300 mm = 12"	40905, 40907, 40909



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